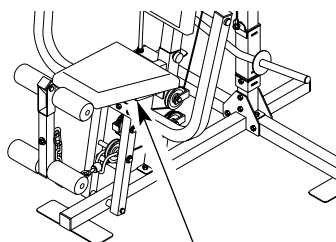


WEIDER® BOXING GYM

Model No. WESY18520

Serial No. _____

Write the serial number in the space above for reference.



Serial Number Decal

QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

TO AVOID DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE. The trained technicians on our customer hot line will provide immediate assistance, free of charge to you.

CUSTOMER HOT LINE:

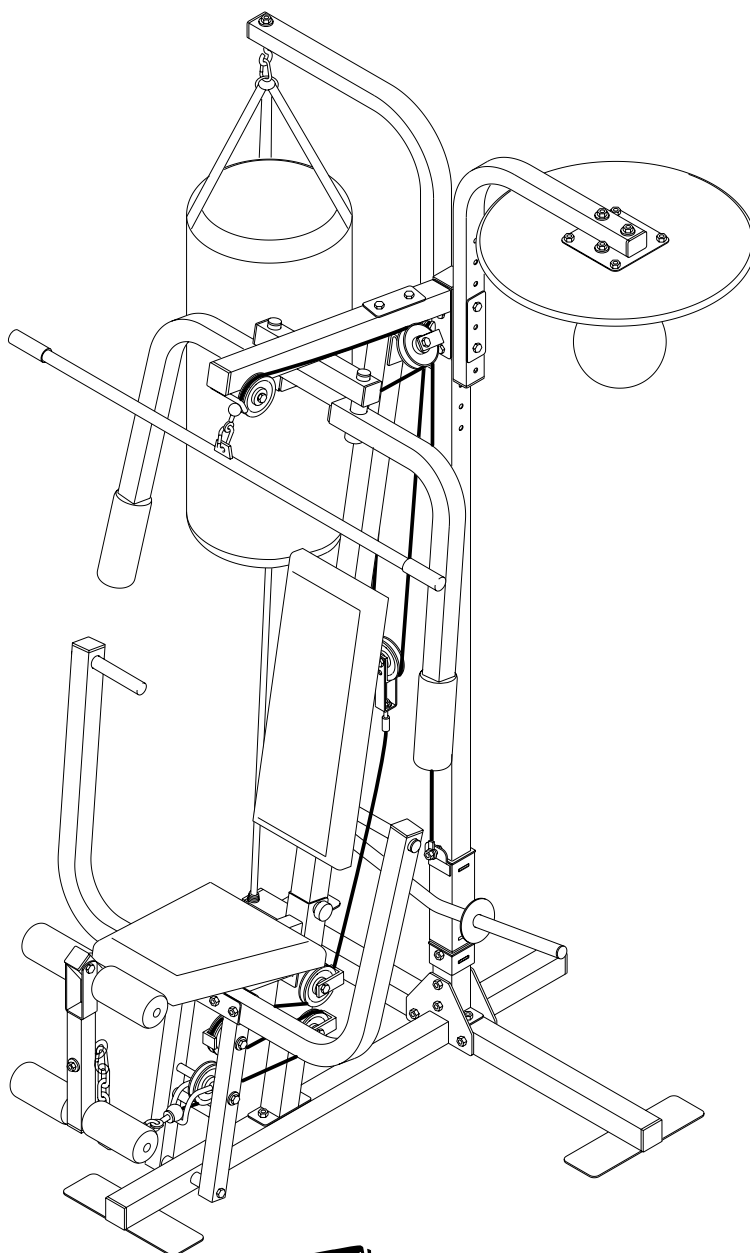
1-800-999-3756

Mon.–Fri., 6 a.m.–6 p.m. MST

CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL



Visit our website at

www.weiderfitness.com

*new products, prizes,
fitness tips, and much more!*

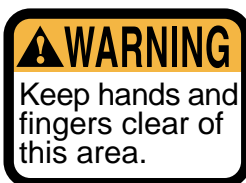
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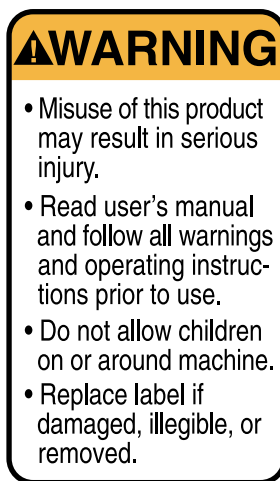
Note: A PART IDENTIFICATION CHART and a PART LIST/EXPLODED DRAWING are attached in the center of this manual. Remove the PART IDENTIFICATION CHART and PART LIST/EXPLODED DRAWING before beginning assembly.

WARNING DECAL PLACEMENT

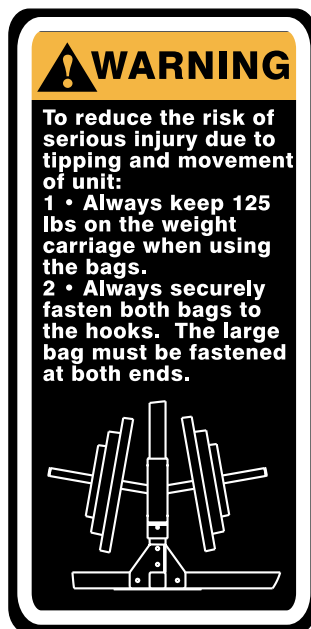
The decals shown here have been placed on the system. If a decal is missing or illegible, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time, to order a free replacement decal. Apply the replacement decal in the location shown.



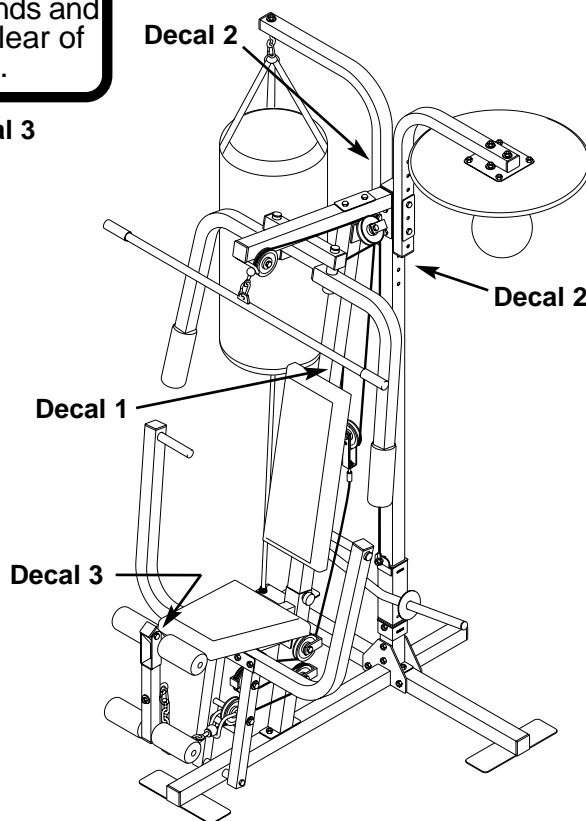
Decal 3



Decal 1



Decal 2



IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read the following important precautions before using the weight system.

1. Read all instructions in this manual and in the accompanying literature before using the weight system.
2. It is the responsibility of the owner to ensure that all users of the weight system are adequately informed of all precautions.
3. The weight system is intended for home use only. Do not use the weight system in any commercial, rental, or institutional setting.
4. Use the weight system only on a level surface. Cover the floor beneath the weight system to protect the floor. Place a rubber pad under the weight system to help prevent the weight system from moving.
5. Make sure all parts are properly tightened each time you use the weight system. Replace any worn parts immediately.
6. Keep children under 12 and pets away from the weight system at all times.
7. Keep hands and feet away from moving parts.
8. The weight system is designed to support a maximum user weight of 300 pounds. Do not place more than 125 pounds on the weight carriage.
9. Always wear athletic shoes for foot protection.
10. Always stand on a foot plate when performing an exercise that could cause the weight system to tip.
11. Never release the press arm, butterfly arms, leg lever, lat bar, or nylon strap while weights are raised. The weights will fall with great force.
12. *Always disconnect the lat bar from the weight system when performing an exercise that does not use the lat bar.*
13. Make sure that the cables remain on the pulleys at all times. If the cables bind while you are exercising, stop immediately and make sure that the cables are on all of the pulleys.
14. Learn the correct technique before using the punching bag or speed bag. Always wear the proper protective gear for your hands and wrists while using either bag. Using either bag without the correct technique or the proper gear could result in serious injury.
15. If you feel pain or dizziness at any time while exercising, stop immediately and begin cooling down.

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

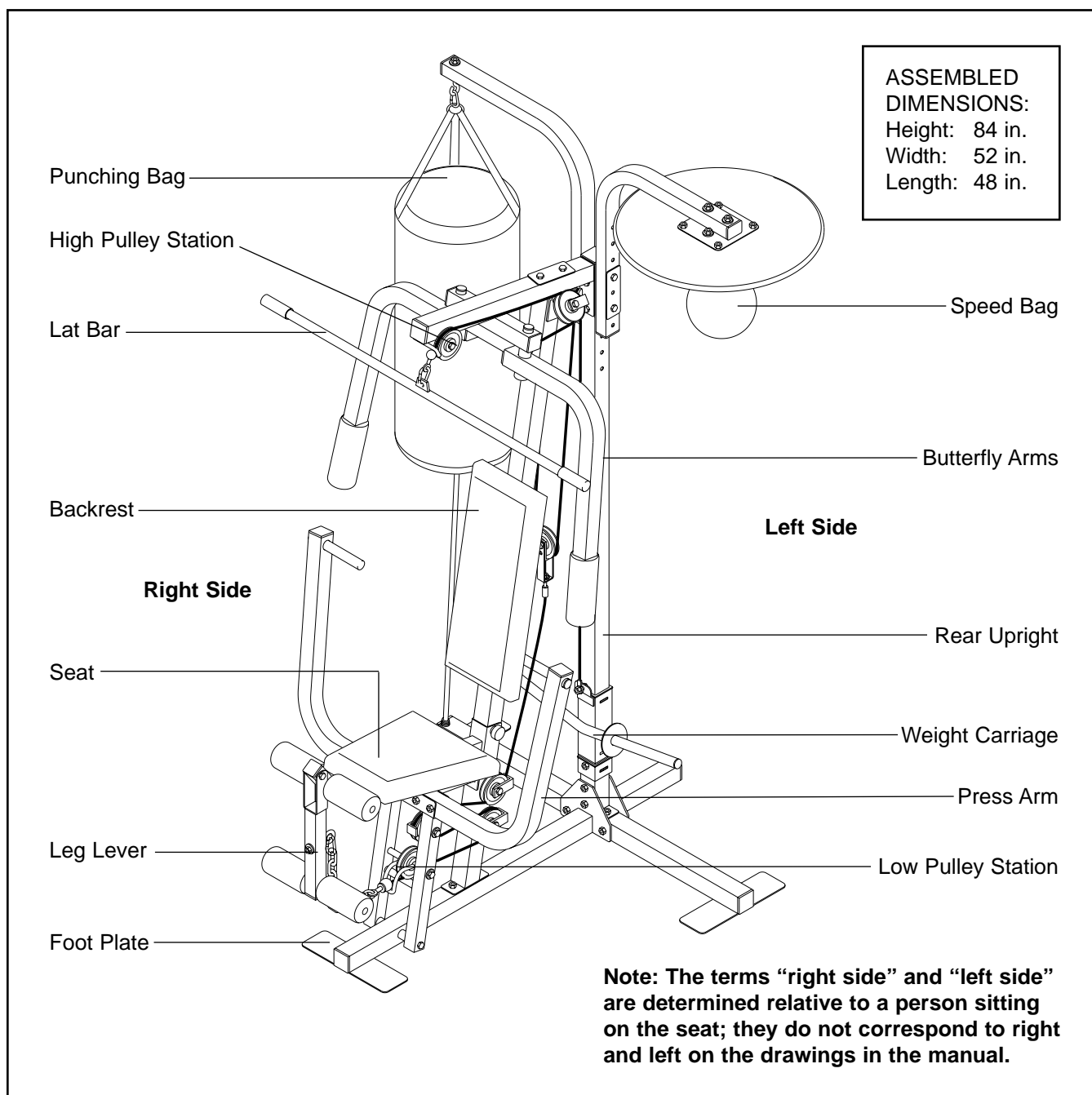
BEFORE YOU BEGIN

Thank you for selecting the versatile WEIDER® BOXING GYM weight system. The BOXING GYM weight system offers a selection of weight stations designed to develop every major muscle group of the body. Whether your goal is to tone your body, build dramatic muscle size and strength, or improve your cardiovascular system, the BOXING GYM weight system will help you to achieve the specific results you want.

For your benefit, read this manual carefully before using the weight system. If you have additional questions, please call our Customer Service

Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number is WESY18520. The serial number can be found on a decal attached to the weight system (see the front cover of this manual).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



ASSEMBLY

Make Assembly Easier for Yourself

Everything in this manual is designed to ensure that the weight system can be assembled successfully by anyone. **Before beginning assembly, make sure to read the information on this page. This brief introduction will save you much more time than it takes to read it.**

Assembly Requires Two Persons

For your convenience and safety, assemble the weight system with the help of another person.

Set Aside Enough Time

Due to the many features of the weight system, the assembly process will take a few hours. By setting aside plenty of time and by deciding to make the task enjoyable, assembly will go smoothly. You may want to assemble the weight system over a couple of evenings.


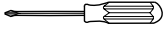
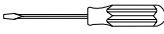

Select a Location for the Weight System

Because of its weight and size, the weight system should be assembled in the location where it will be used. Make sure that there is enough room to walk around the weight system as you assemble it.

How to Unpack the Box

To make assembly as easy as possible, we have divided the assembly process into four stages. The parts needed for each stage are found in individual bags. **Important: Wait until you begin each stage to open the parts bag for that stage.** Place all parts of the weight system in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.

Make sure you have the following tools:

- Two adjustable wrenches 
- One standard screwdriver 
- One phillips screwdriver 
- One rubber mallet 
- You will also need grease or petroleum jelly, and a small amount of soapy water.

Note: Assembly will be more convenient if you have a socket set, a set of open-end or closed-end wrenches, or a set of ratchet wrenches.

How to Identify Parts

To help you identify the small parts used in assembly, we have included a PART IDENTIFICATION CHART in the center of this manual. Place the chart on the floor and use it to easily identify parts during each assembly step. **Note: Some small parts may have been pre-attached. If a part is not in the parts bag, check to see if it has been pre-attached.**

How to Orient Parts

As you assemble the weight system, make sure that all parts are oriented exactly as shown in the drawings.

Tightening Parts

Tighten all parts as you assemble them, unless instructed to do otherwise.

Questions?

If you have questions after reading the assembly instructions, please call our Customer Service Department at **1-800-999-3756**.

The Four Stages of the Assembly Process

Frame Assembly—You will begin by assembling the base and the uprights that form the skeleton of the weight system.

Arm Assembly—During this stage you will assemble the arms and the leg lever.

Cable Assembly—During this stage you will attach the cables and pulleys that connect the arms to the weights.

Seat Assembly—During the final stage you will assemble the seat and the backrest.

Frame Assembly

1. Before beginning assembly, make sure that you understand the information on page 5.

Press three 50mm Square Inner Caps (55) into the ends of the Stabilizer (1) and the Base (2). Press a 50mm Square Outer Cap (87) onto the Rear Base (3). Insert four M8 x 63mm Carriage Bolts (65) up through the Stabilizer and the Base.

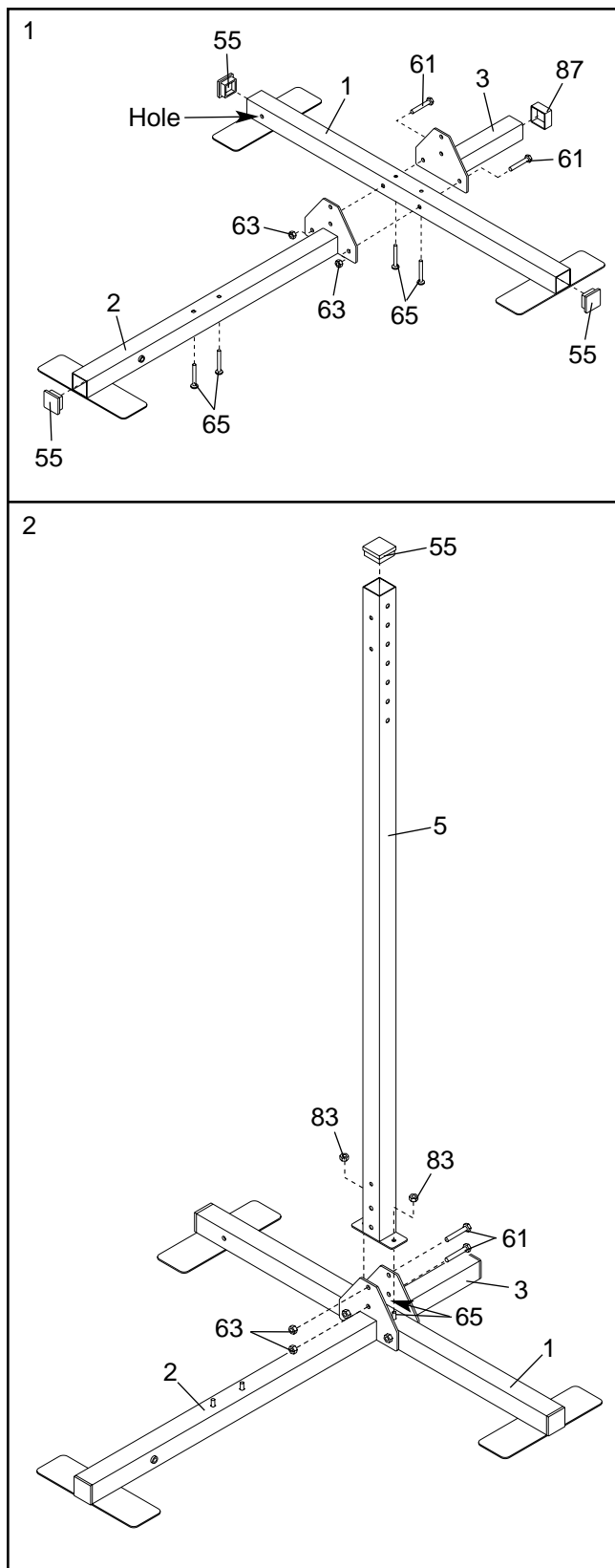
The Punching Bag (not shown) can be assembled on either side of the weight system. Orient the Stabilizer (1) so that the indicated hole is on the side of weight system where you will assemble Punching Bag. **Note: The assembly steps in this manual show the Punching Bag assembled on the right side of the weight system.**

Attach the Stabilizer (1) and the Rear Base (3) to the Base (2) with two M10 x 73mm Bolts (61) and two M10 Nylon Locknuts (63). **Do not tighten the Nylon Locknuts yet.**

2. Press a 50mm Square Inner Cap (55) into the top of the Rear Upright (5).

Slide the Rear Upright (5) onto the M8 x 63mm Carriage Bolts (65) in the Stabilizer (1). Hand tighten an M8 Nylon Locknut (83) onto each Carriage Bolt.

Attach the Rear Upright (5) to the Base (2) and the Rear Base (3) with two M10 x 73mm Bolts (61), and two M10 Nylon Locknuts (63). **Do not tighten the Nylon Locknuts yet.**

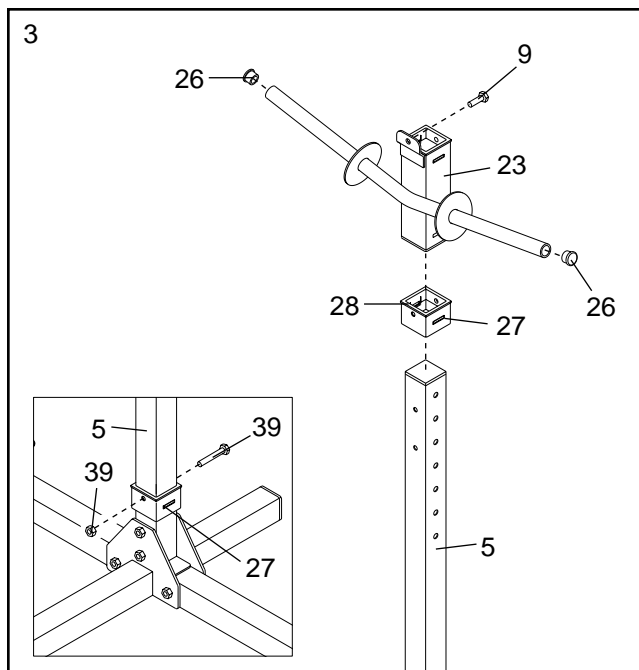


3. Press two 25mm Round Inner Caps (26) into the ends of the tube on the Weight Carriage (23).

Insert the M10 x 19mm Bolt (9) into the bracket on the Weight Carriage (23) from the direction shown.

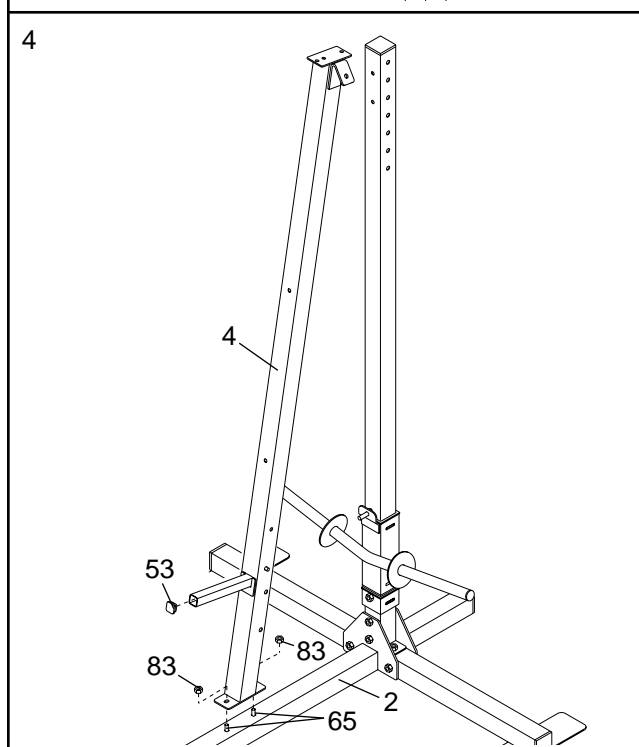
Slide the Weight Stop (27) onto the Rear Upright (5) and attach it at the indicated hole with an M8 x 70mm Bolt (39) and an M8 Nylon Locknut (83) (see the inset drawing). **Make sure the lip of the Carriage Bushing (28) is on top of the Weight Stop.**

Slide the Weight Carriage (23) onto the Rear Upright (5). **Make sure the Weight Carriage is oriented as shown in step 4.**



4. Press a 25mm Square Inner Cap (53) into the Front Upright (4).

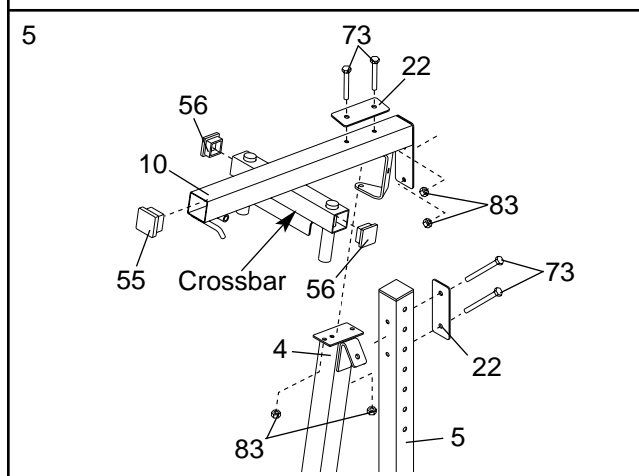
Slide the Front Upright (4) onto the M8 x 63mm Carriage Bolts (65) in the Base (2). Hand tighten two M8 Nylon Locknuts (83) onto the Carriage Bolts. **Do not tighten the Nylon Locknuts yet.**



5. Press a 50mm Square Inner Cap (55) into the end of the Top Frame (10). Press a 45mm Square Inner Cap (56) into each end of the crossbar on the Top Frame.

Attach the Top Frame (10) to the Front Upright (4) and the Rear Upright (5) with four M8 x 67mm Bolts (73), two Small Support Plates (22), and four M8 Nylon Locknuts (83).

Tighten the M8 Nylon Locknuts (83) and M10 Nylon Locknuts (63) used in steps 1–5.



Arm Assembly

6. Press a 25mm Plastic Bushing (40) onto each welded spacer on the Press Frame (13). Slide the Press Frame into place on the Base (2). **Note: This will be a tight fit. The Plastic Bushings should fit onto each end of the indicated tube in the Base. Be sure that the holes are on the indicated side of the Press Frame.**

Lubricate an M10 x 198mm Bolt (71). Attach the Press Frame (13) to the Base (2) with the Bolt, two M10 Washers (59), and an M10 Nylon Locknut (63). **Do not overtighten the Locknut; the Press Frame must be able to pivot freely.**

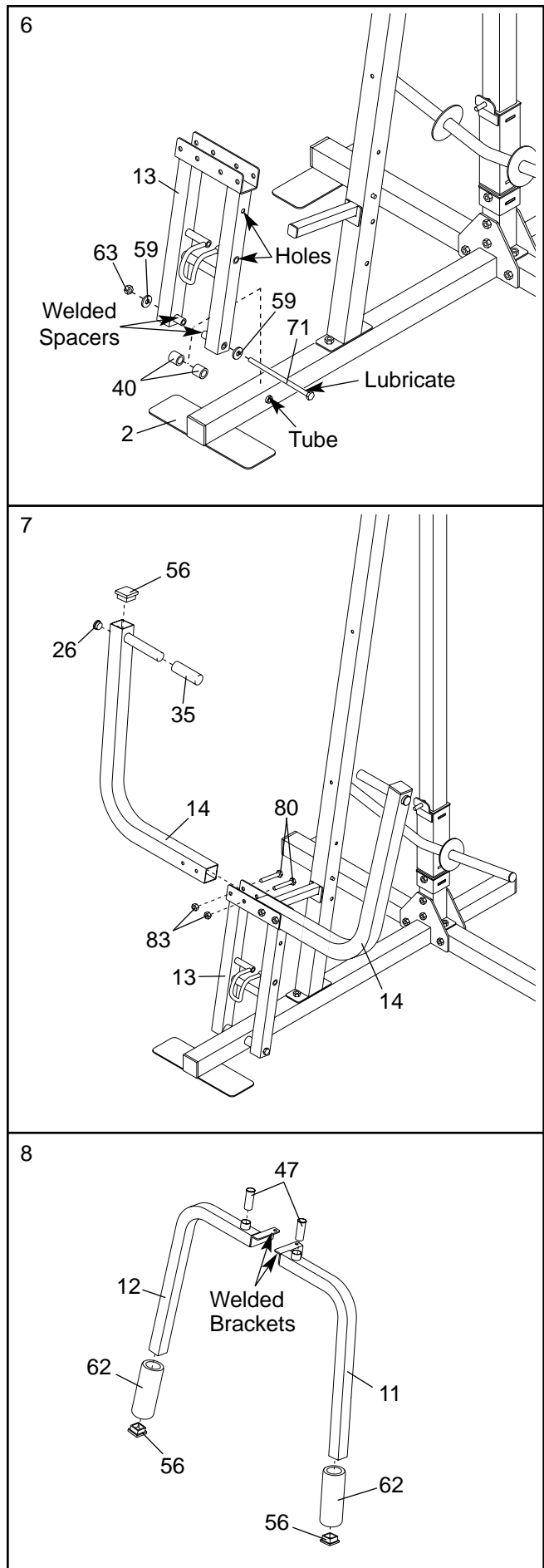
7. Press a 45mm Square Inner Cap (56) into the top of a Press Arm (14). Press a 25mm Round Inner Cap (26) into the end of the handle on the Press Arm. Slide a Handgrip (35) onto the other end of the handle.

Attach the Press Arm (14) to one side of the Press Frame (13) with two M8 x 63mm Bolts (80) and two M8 Nylon Locknuts (83).

Assemble the other Press Arm (14) in the same manner.

8. Identify the Left Arm (11) and the Right Arm (12). Note the position of the welded bracket on each Arm. **Arm identification is very important for step 9.**

Press 45mm Square Inner Caps (56) into the lower ends of the Left and Right Arms (11, 12). Insert the two Butterfly Arm Bushings (47) into the Arms. Wet the end of each Arm with soapy water, and slide a Large Round Pad (62) onto each Arm.

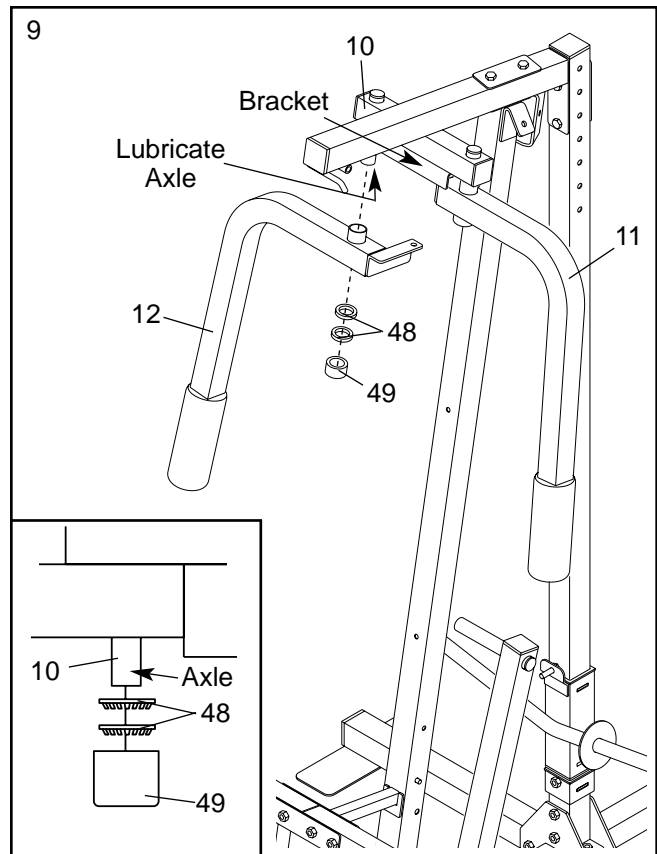


9. Lubricate both axles on the Top Frame (10).

Slide the Right Arm (12) onto the right axle on the Top Frame (10). **Note: Be careful not to confuse the Right Arm with the Left Arm (11); refer to step 8 to identify the Right Arm. Be sure that the upper end of the Right Arm is behind the indicated bracket on the Top Frame.**

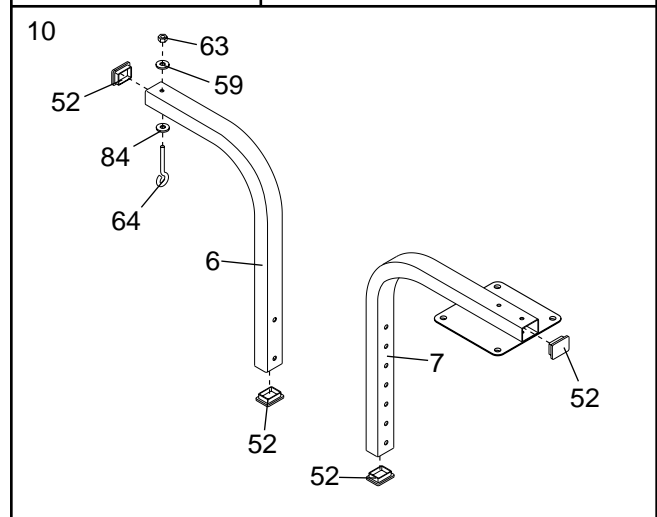
Place two 25mm Retainers (48) on top of a 25mm Round Cover Cap (49), as shown in the inset drawing. **Be sure that the teeth on the Retainers bend toward the Cover Cap.** Tap the Cover Cap and Retainers onto the right axle.

Attach the Left Arm (11) in the same manner.

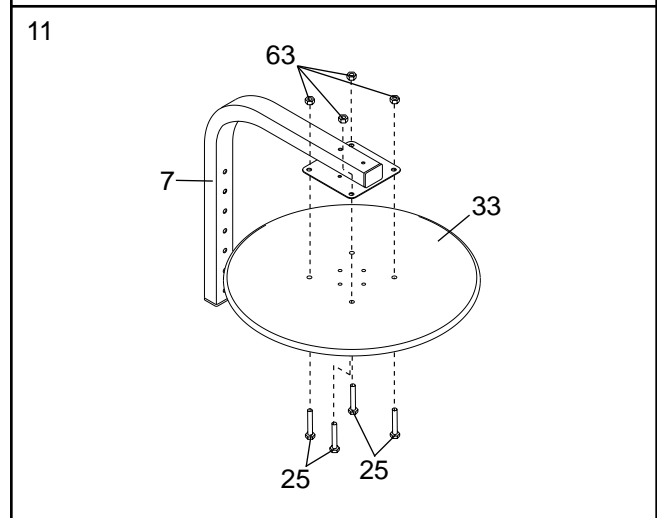


10. Press four 40mm x 50mm Inner Caps (52) into the ends of the Punching Bag Arm (6) and the Speed Bag Arm (7).

Attach an M10 x 63mm Eyebolt (64) to the Punching Bag Arm (6) with an M10 Washer (59), an M10 Large Washer (84), and an M10 Nylon Locknut (63).



11. Attach the Speed Bag Drum (33) to the Speed Bag Arm (7) with four M10 x 30mm Button Head Bolts (25) and four M10 Nylon Locknuts (63). **Do not tighten the Locknuts yet.**

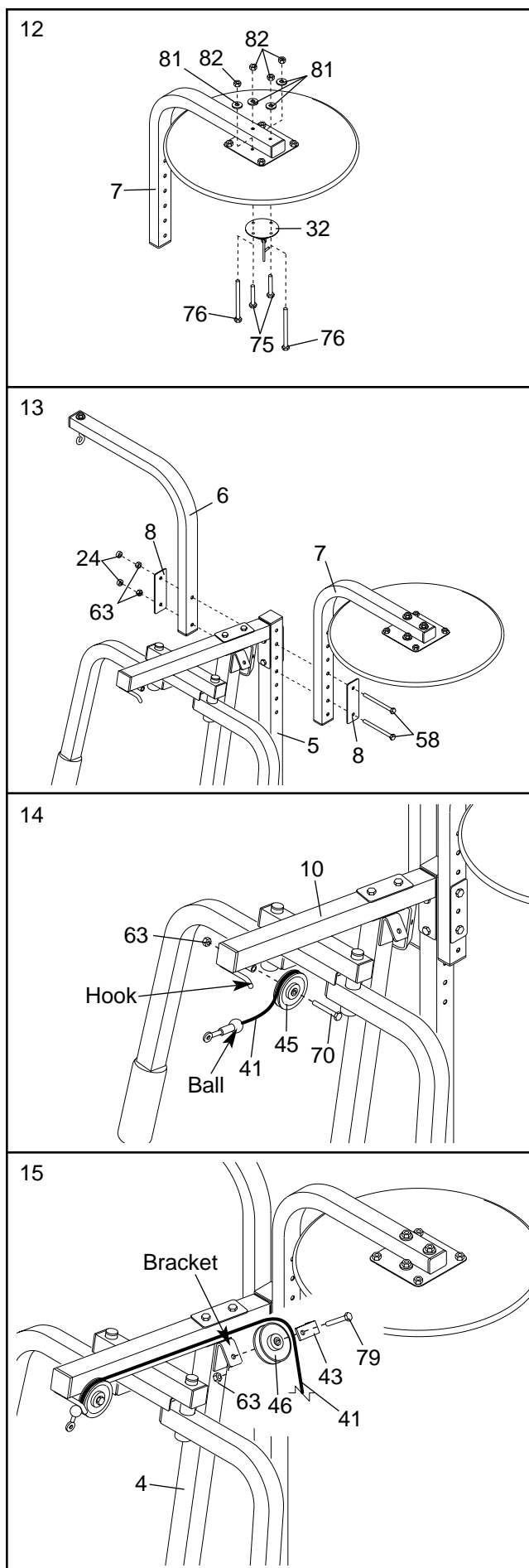


12. Attach the Speed Bag Hook (32) to the Speed Bag Arm (7) with two M6 x 30mm Bolts (75), two M6 x 70mm Bolts (76), four M6 Washers (81), and four M6 Nylon Locknuts (82).

Tighten the M10 Nylon Locknuts (63) used in step 11.

13. The Punching Bag Arm (6) and the Speed Bag Arm (7) can be adjusted to several heights. Hold the Punching Bag Arm at the desired height, and align the set of holes with a set of holes in the Rear Upright (5). Have a second person repeat this process with the Speed Bag Arm. **Note:** **Make sure the Punching Bag Arm (6) is on the same side of the weight system as the hole in the Stabilizer (not shown); refer to step 1. The Punching Bag should hang so that the top of the bag is slightly higher than the user's head.**

Attach the Punching Bag Arm (6) and the Speed Bag Arm (7) to the Rear Upright (5) with two Large Support Plates (8), two M10 x 148mm Bolts (58), two M10 Nylon Locknuts (63), and two M10 Plastic Covers (24).



Cable Assembly

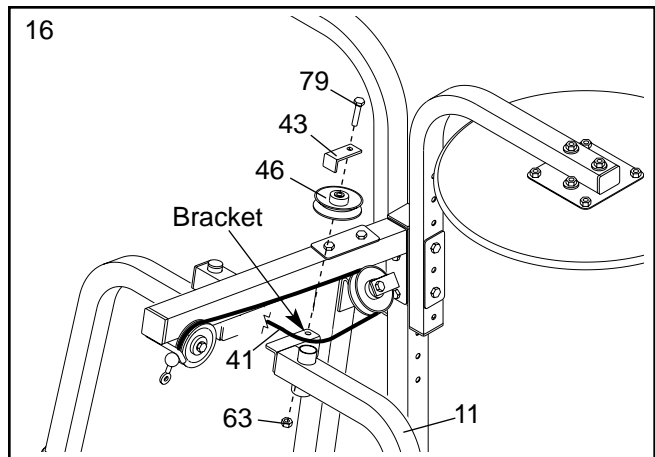
14. During steps 14 through 26, refer to the CABLE DIAGRAM on page 21 to verify proper cable routing.

IMPORTANT: While assembling the cables, do not overtighten the bolts and nuts securing the pulleys; the pulleys must be able to turn freely.

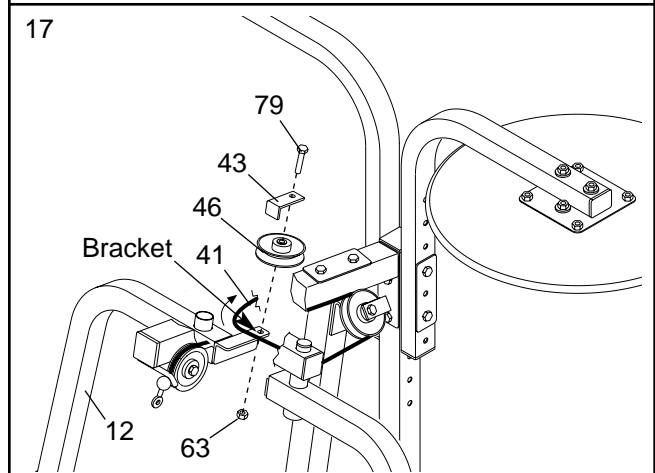
Locate the Long Cable (41). Route the Long Cable around a 90mm Pulley (45). Attach the Pulley to the Top Frame (10) with an M10 x 90mm Bolt (70) and an M10 Nylon Locknut (63). **Be sure that the Cable is between the Pulley and the hook, and that the end of the Cable with the ball is on the indicated side of the hook.**

15. Wrap the Long Cable (41) around a "V"-Pulley (46). Attach the Pulley and a Long Cable Trap (43) to the indicated bracket on the Front Upright (4) with an M10 x 60mm Bolt (79) and an M10 Nylon Locknut (63). **Be sure that the Long Cable Trap is positioned to hold the Cable in place.**

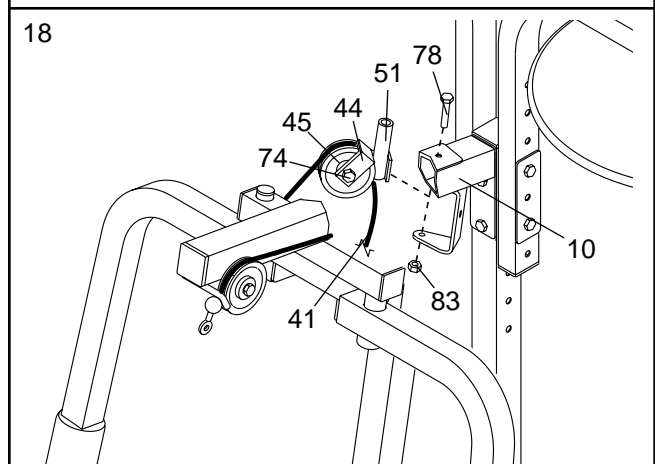
16. Route the Long Cable (41) around a “V”-Pulley (46). Attach the Pulley and a Long Cable Trap (43) to the bracket on the Left Arm (11) with an M10 x 60mm Bolt (79) and an M10 Nylon Locknut (63). **Be sure that the Cable is in the groove of the Pulley and that the Cable Trap is positioned to hold the Cable in place.**



17. Route the Long Cable (41) around a “V”-Pulley (46). Attach the Pulley and a Long Cable Trap (43) to the bracket on the Right Arm (12) with an M10 x 60mm Bolt (79) and an M10 Nylon Locknut (63). **Be sure that the Cable is in the groove of the Pulley and that the Cable Trap is positioned to hold the Cable in place.**

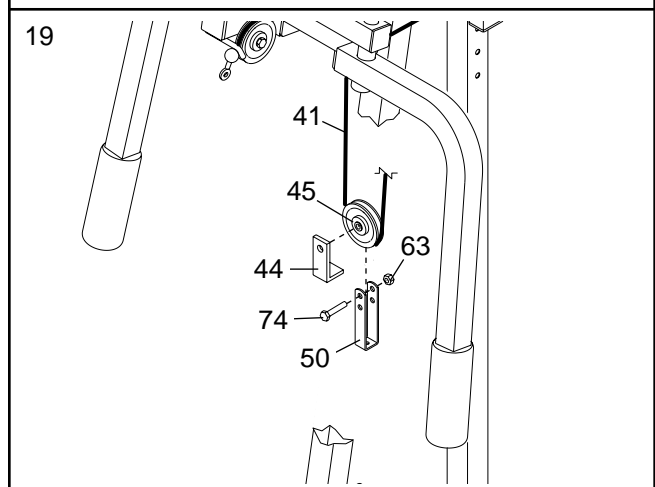


18. Attach the preassembled Pulley Bracket (51) to the Top Frame (10) with an M8 x 115mm Bolt (78) and an M8 Nylon Locknut (83). **Do not overtighten the Locknut; the Pulley Bracket must be able to pivot easily.**



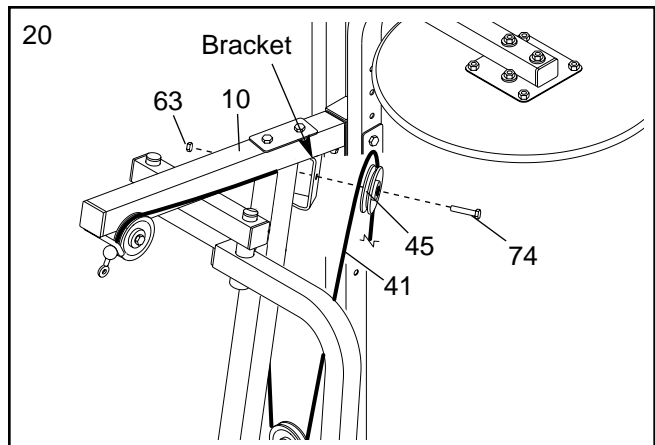
Route the Long Cable (41) around the 90mm Pulley (45) attached to the Pulley Bracket (51). **Be sure that the Cable is in the groove of the Pulley and that the Cable Trap (44) is turned to hold the Cable in place.** Tighten the M10 Nylon Locknut (not shown) on the M10 x 45mm Bolt (74).

19. Attach a 90mm Pulley (45) and a Cable Trap (44) to the indicated hole in the “U”-Bracket (50) with an M10 x 45mm Bolt (74) and an M10 Nylon Locknut (63). **Be sure that the Cable Trap is inside the “U”-Bracket. Note: This may come pre-assembled.**

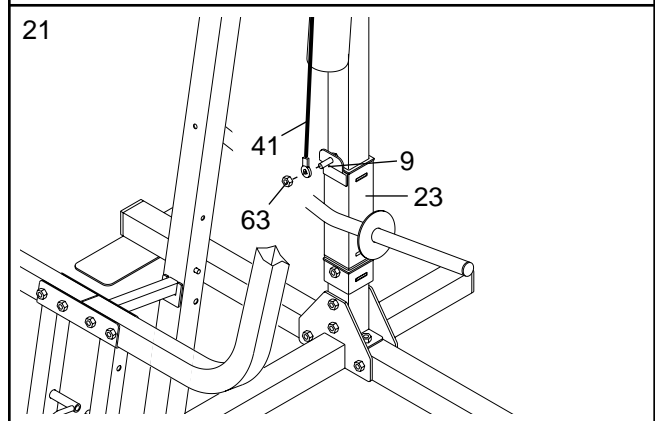


Route the Long Cable (41) between the 90mm Pulley (45) and the Cable Trap (44). **Be sure that the Cable is in the groove of the Pulley and that the Cable and Pulley move smoothly.**

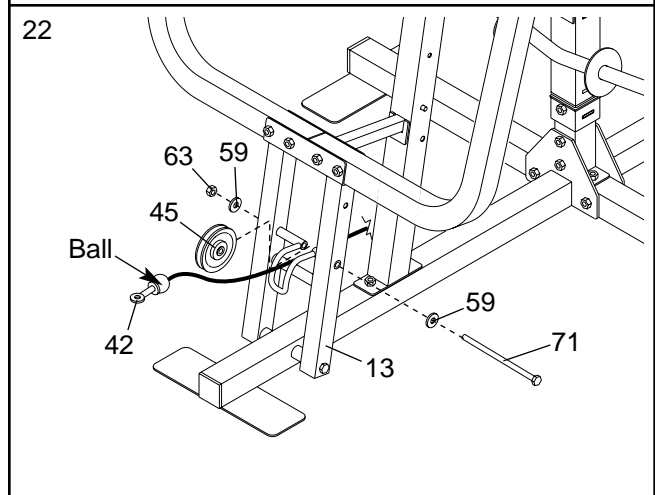
20. Route the Long Cable (41) over a 90mm Pulley (45). Attach the Pulley to the bracket on the Top Frame (10) with an M10 x 45mm Bolt (74) and an M10 Nylon Locknut (63). **Be sure that the Cable is in the groove of the Pulley and that the Cable and Pulley move smoothly.**



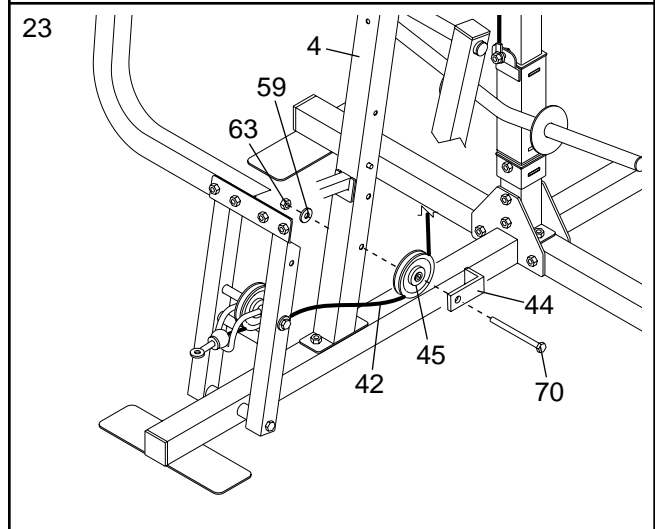
21. Attach the Long Cable (41) to the M10 x 19mm Bolt (9) in the Weight Carriage (23) with an M10 Nylon Locknut (63).



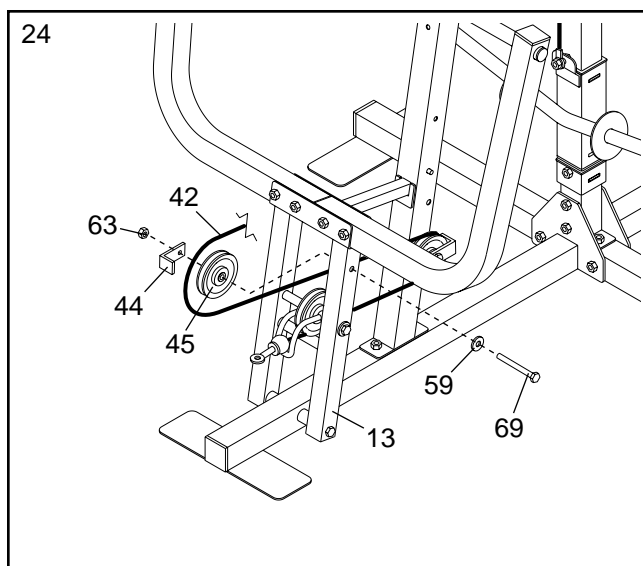
22. **Locate the Short Cable (42).** Route the Short Cable under a 90mm Pulley (45) and through the cage on the Press Frame (13). Attach the Pulley inside the cage on the Press Frame with an M10 x 198mm Bolt (71), two M10 Washers (59), and an M10 Nylon Locknut (63). **Be sure that the end of the Cable with the ball is on the indicated side of the Pulley.**



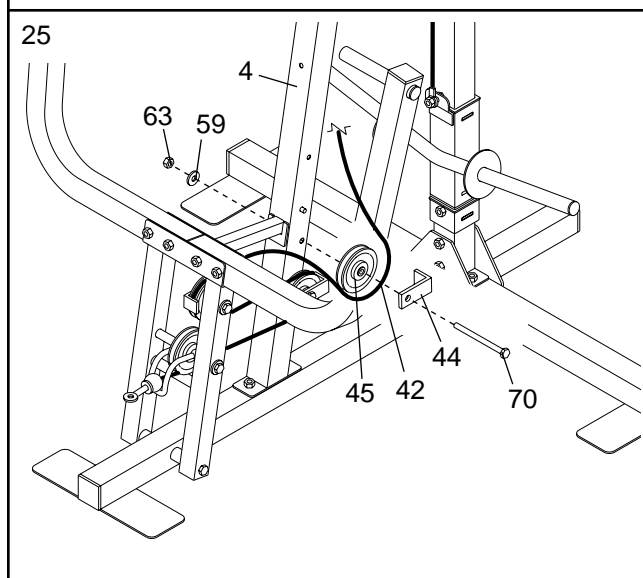
23. Wrap the Short Cable (42) around a 90mm Pulley (45). Attach the Pulley and a Cable Trap (44) to the lower hole in the Front Upright (4) with an M10 x 90mm Bolt (70), an M10 Washer (59), and an M10 Nylon Locknut (63). **Be sure that the Cable Trap is turned to hold the Cable in place and that the Cable is routed around the Pulley as shown.**



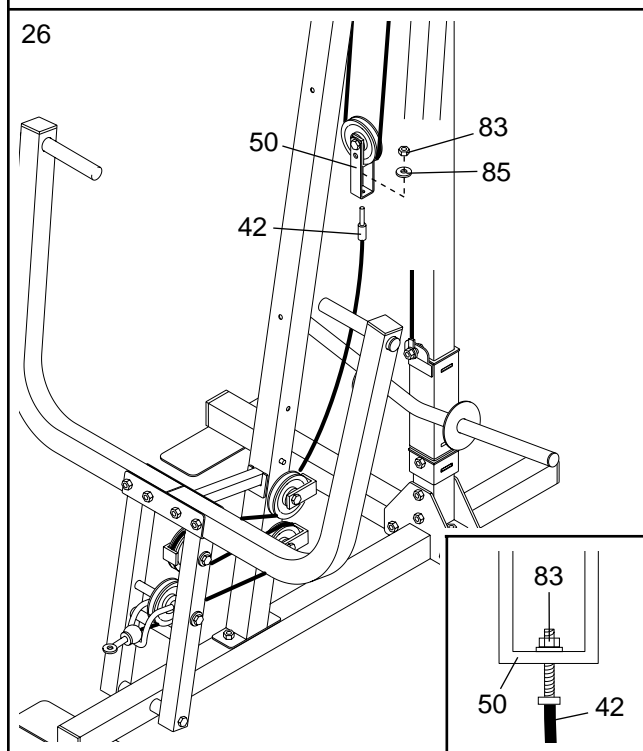
24. Wrap the Short Cable (42) around a 90mm Pulley (45). Attach the Pulley and a Cable Trap (44) to the upper hole in the Press Frame (13) with an M10 x 80mm Bolt (69), an M10 Washer (59), and an M10 Nylon Locknut (63). **Be sure that the Cable Trap is turned to hold the Cable in place and that the Cable is routed around the Pulley as shown.**



25. Wrap the Short Cable (42) around a 90mm Pulley (45). Attach the Pulley and a Cable Trap (44) to the upper hole in the Front Upright (4) with an M10 x 90mm Bolt (70), an M10 Washer (59), and an M10 Nylon Locknut (63). **Be sure that the Cable Trap is turned to hold the Cable in place and that the Cable is routed around the Pulley as shown.**

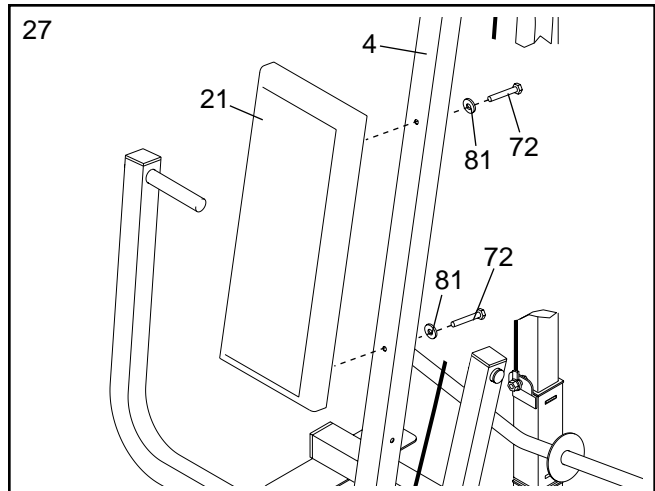


26. Attach the end of the Short Cable (42) to the "U"-Bracket (50) with an M8 Nylon Locknut (83) and an M8 Washer (85). **See the inset drawing. Do not overtighten the Locknut; it should be threaded onto the end of the Cable so only two threads are showing above the Locknut.**



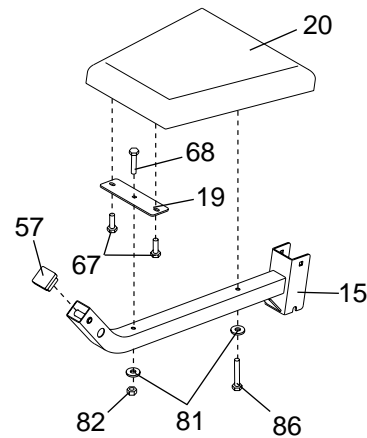
Seat Assembly

27. Attach the Backrest (21) to the Front Upright (4) with two M6 x 63mm Screws (72) and two M6 Washers (81).



28. Press a 38mm Square Inner Cap (57) into the Seat Frame (15).

28



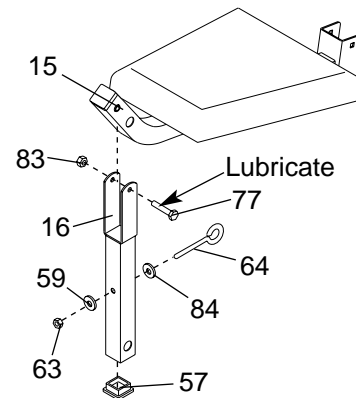
Insert the M6 x 50mm Carriage Bolt (68) into the center hole in the Seat Plate (19). Attach the Seat Plate to the Seat (20) with two M6 x 16mm Screws (67).

Insert the M6 x 50mm Carriage Bolt (68) into the indicated hole in the Seat Frame (15). Tighten an M6 Nylon Locknut (82) and an M6 Washer (81) onto the Carriage Bolt.

Attach the other end of the Seat (20) to the Seat Frame (15) with an M6 Washer (81) and an M6 x 50mm Bolt (86).

29. Press a 38mm Square Inner Cap (57) into the Leg Lever (16).

29

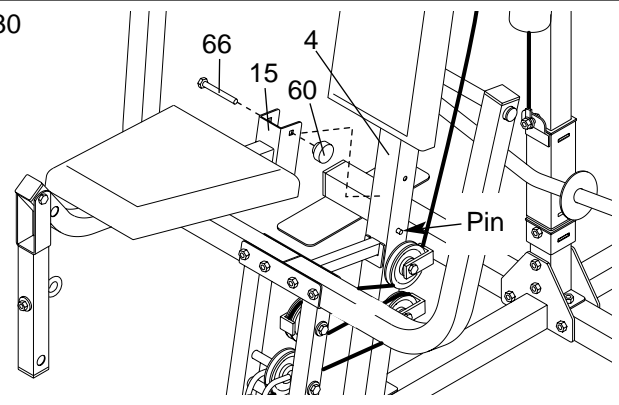


Lubricate the M8 x 57mm Bolt (77). Attach the Leg Lever (16) to the Seat Frame (15) with the Bolt and an M8 Nylon Locknut (83). **Do not over-tighten the Locknut; the Leg Lever must be able to pivot freely.**

Insert an M10 x 63mm Eyebolt (64) into the Leg Lever (16) from the direction shown. Tighten an M10 Nylon Locknut (63), an M10 Washer (59), and an M10 Large Washer (84), onto the Eyebolt.

30. Rest the Seat Frame (15) on the indicated pin in the Front Upright (4). Attach the Seat Frame to the Front Upright with an M8 x 67mm Carriage Bolt (66) and the Seat Knob (60).

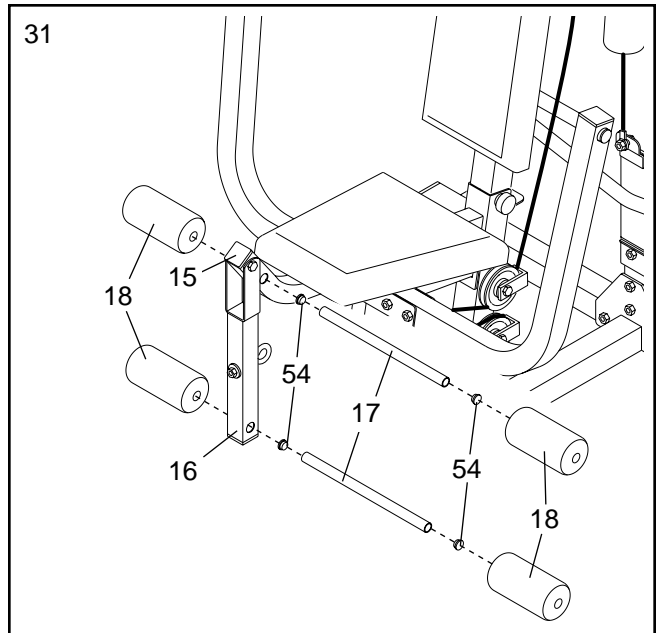
30



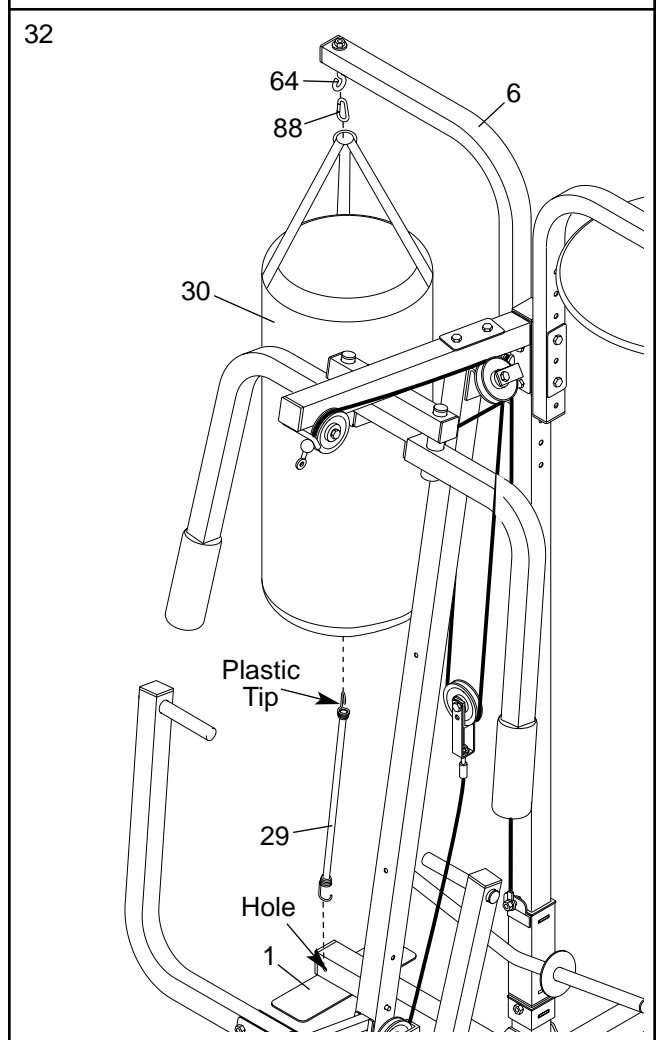
31. Press four 19mm Round Inner Caps (54) into the ends of the two Pad Tubes (17).

Insert one Pad Tube (17) into the Seat Frame (15). Slide a Round Pad (18) onto each side of the Pad Tube.

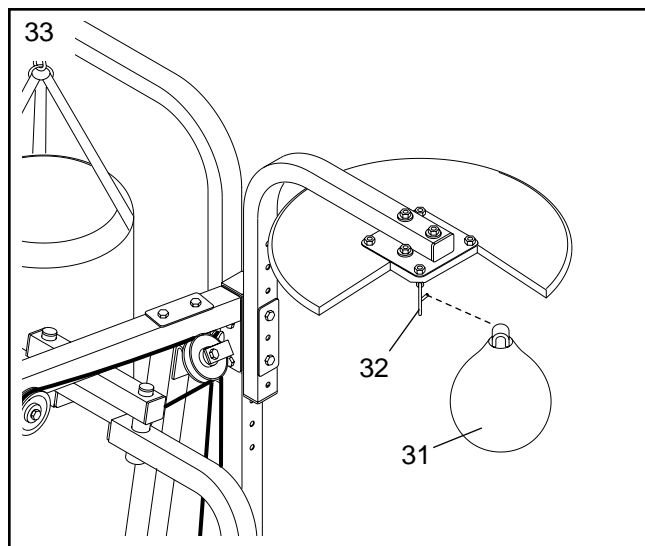
Insert the other Pad Tube (17) into the Leg Lever (16). Slide a Round Pad (18) onto each side of the Pad Tube.



32. Attach the top of the Punching Bag (30) to the M10 x 63mm Eyebolt (64) in the Punching Bag Arm (6) with a Large Cable Clip (88). Attach the bottom of the Punching Bag to the hole in the Stabilizer (1) with the Bungee Cord (29). **Make sure the end of the Bungee Cord with a plastic tip is attached to the Bag.**



33. Slide the Speed Bag (31) onto the Speed Bag Hook (32).



34. Make sure that all parts have been properly tightened. The use of the remaining parts will be explained in ADJUSTMENTS, beginning on the following page.

Before using the weight system, pull each cable a few times to be sure that the cables move smoothly over the pulleys. If one of the cables does not move smoothly, find and correct the problem. **IMPORTANT: If the cables are not properly installed, they may be damaged when heavy weight is used. See the CABLE DIAGRAM on page 21 for proper cable routing. If there is any slack in the cables, you will need to remove it by tightening the cables; see TROUBLESHOOTING AND MAINTENANCE on page 20.**

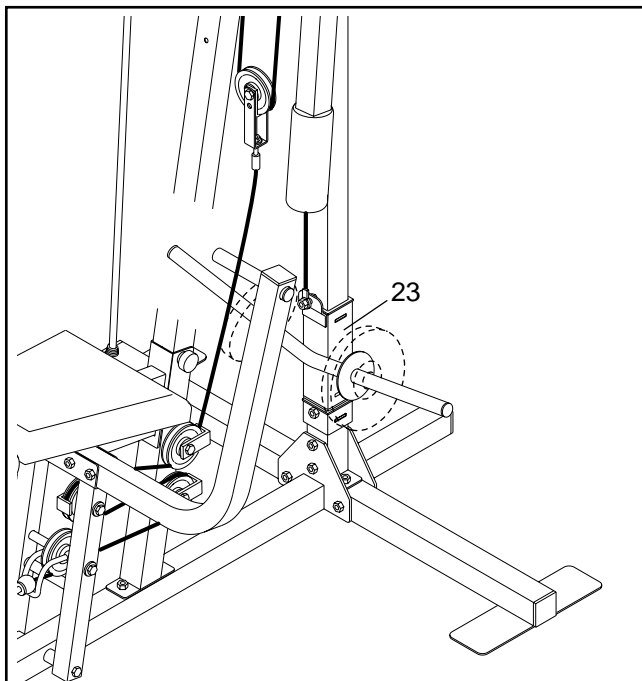
ADJUSTMENTS

The instructions below describe how each part of the weight system can be adjusted. Refer to the exercise guide accompanying this manual to see how the weight system should be set up for each exercise. **IMPORTANT:** When attaching the lat bar or nylon strap, make sure that the attachments are in the correct starting position for the exercise to be performed. If there is any slack in the cables or chain as an exercise is performed, the effectiveness of the exercise will be reduced.

ADDING WEIGHT TO THE WEIGHT CARRIAGE

Slide the desired amount of weight (not included) onto the weight tubes on the Weight Carriage (23).

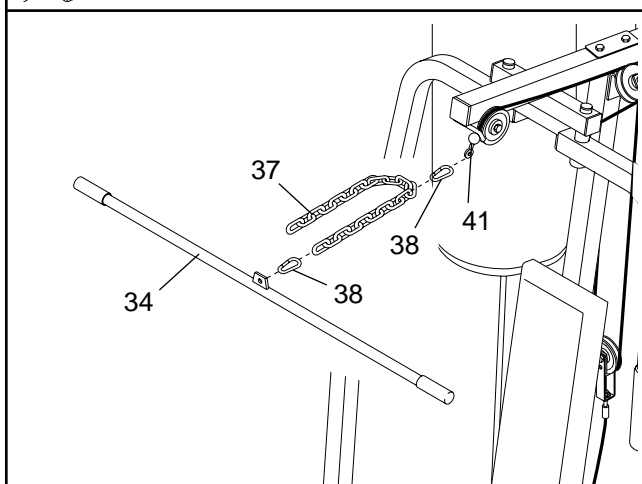
⚠ WARNING: Always place the same amount of weight (not included) onto each side of the Weight Carriage (23). Do not place more than 125 pounds on the Weight Carriage.



ATTACHING THE ACCESSORIES TO THE CABLES

Attach the Lat Bar (34) or the Nylon Strap (not shown) to the Long Cable (41) or the Short Cable (not shown) with a Cable Clip (38). For some exercises, the Chain (37) should be attached between the Lat Bar and the Cable with two Cable Clips. **Adjust the length of the Chain between the Lat Bar and the Cable so the Lat Bar is in the correct starting position for the exercise to be performed.**

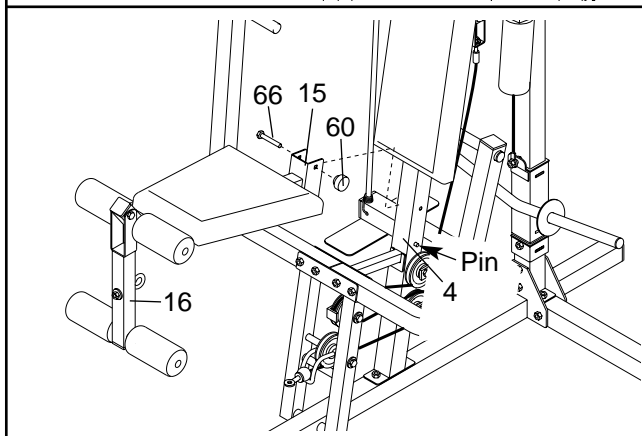
Note: The seat frame must be removed from the front upright before the Short Cable (not shown) is used. (See ATTACHING AND REMOVING THE SEAT, below.)



ATTACHING AND REMOVING THE SEAT

Set the bracket on the Seat Frame (15) onto the indicated pin on the Front Upright (4). Attach the Seat Frame to the Front Upright with the M8 x 67mm Carriage Bolt (66) and the Seat Knob (60).

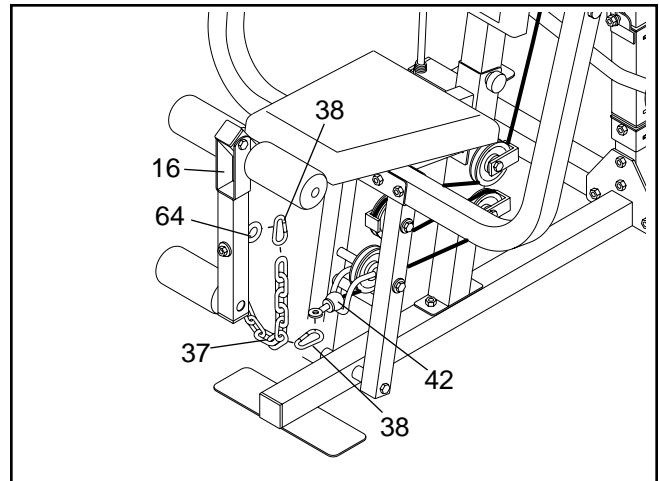
For some exercises, the Seat Frame (15) must be removed. First, be sure that the Chain (not shown) is not attached to the Leg Lever (16). Next, remove the Seat Knob (60) and the M8 x 67mm Carriage Bolt (66) from the Seat Frame (15). Lift the Seat Frame off the Front Upright (4).



ATTACHING THE LEG LEVER TO THE LOW PULLEY STATION

To use the Leg Lever (16), the seat must be attached to the front upright (see ATTACHING AND REMOVING THE SEAT, on page 17).

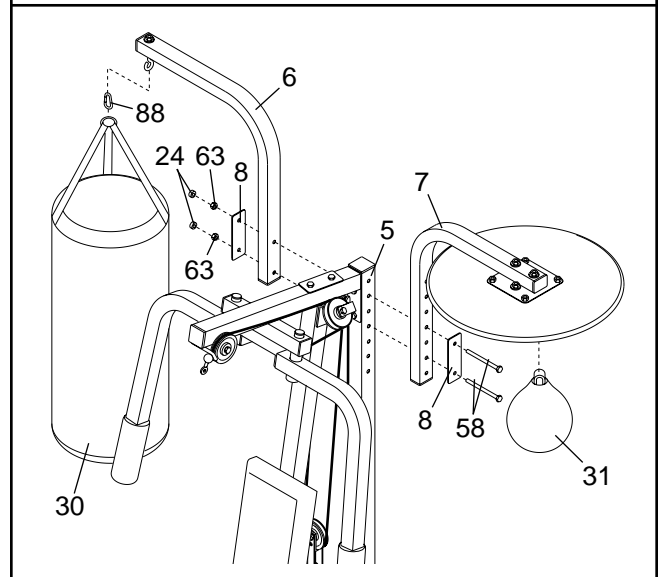
Attach the Short Cable (42) to the M10 x 63mm Eyebolt (64) with the Chain (37) and two Cable Clips (38).



ADJUSTING THE HEIGHT OF THE BAG ARMS

To adjust the height of the Punching Bag (30) or the Speed Bag (31), first remove both Bags from the weight system. Remove the two M10 x 148mm Bolts (58), Large Support Plates (8), and M10 Nylon Locknuts (63) attaching the Punching Bag Arm (6) and the Speed Bag Arm (7) to the Rear Upright (5). Adjust the height of the Arms and reattach them to the Rear Upright with the Bolts, Support Plates, and Locknuts. Cover the Locknuts with the two M10 Plastic Covers (24). Reattach the Bags to the Arms.

Note: The Punching Bag (30) should hang so that the top of the bag is slightly higher than the user's head. Attach the Bag with a Large Cable Clip (88).



WEIGHT RESISTANCE CHART

This chart shows the approximate weight resistance at each weight station. The column labeled "WEIGHT" refers to the amount of weight, in pounds, placed on the weight carriage. The weight resistance shown for the butterfly arm station is for each butterfly arm. **Note: The actual resistance at each station may vary due to friction between the cables, pulleys, and weight carriage.**

WEIGHT (lbs.)	PRESS ARM (lbs.)	BUTTERFLY ARM (lbs.)	LEG LEVER (lbs.)	LOW PULLEY (lbs.)	HIGH PULLEY (lbs.)
0	21	12	14	12	14
5	30	17	20	13	19
10	39	22	27	18	24
15	48	27	33	22	30
20	57	32	40	26	35
25	66	37	46	30	40
30	79	43	54	36	47
35	92	50	62	41	54
40	105	56	70	46	61
45	118	62	78	51	68
50	131	69	86	57	75
55	137	72	92	61	79
60	143	76	98	65	83
65	149	79	104	69	87
70	155	83	110	73	91
75	161	86	116	76	95
80	174	92	125	82	103
85	187	98	134	88	111
90	200	104	143	94	119
95	213	110	152	100	127
100	226	116	161	106	135
105	231	119	167	110	139
110	236	122	173	114	143
115	241	125	179	118	148
120	246	128	185	122	152
125	251	131	191	126	156

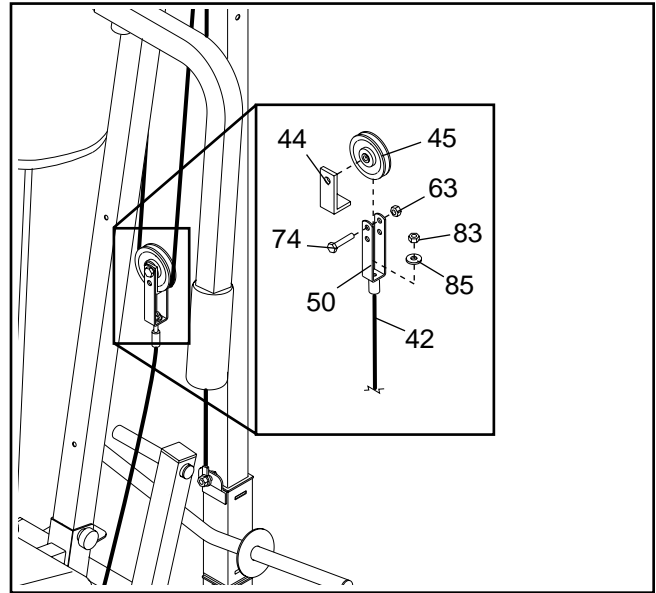
TROUBLESHOOTING AND MAINTENANCE

Make sure all parts are properly tightened each time you use the weight system. Replace any worn parts immediately. The weight system can be cleaned using a damp cloth and mild non-abrasive detergent. Do not use solvents.

TIGHTENING THE CABLES

Woven cable, the type of cable used on the weight system, can stretch slightly when it is first used. If there is slack in the cables before resistance is felt, the cables should be tightened. Slack can be removed from the cables by tightening the M8 Nylon Locknuts (83) at the end of the Short Cable (42). To do this, you may need to remove the 90mm Pulley (45) from the "U"-Bracket (50).

Additional slack can be removed by moving the 90mm Pulley (45) to the lower hole in the "U"-Bracket (50). Remove the M10 Nylon Locknut (63) and the M10 x 45mm Bolt (74) from the Cable Trap (44), Pulley, and "U"-Bracket. Re-attach the Pulley and Cable Trap with the Bolt and Locknut. Be sure that the Cable Trap is positioned to hold the Cable in place, and that the Cable and Pulley move smoothly.

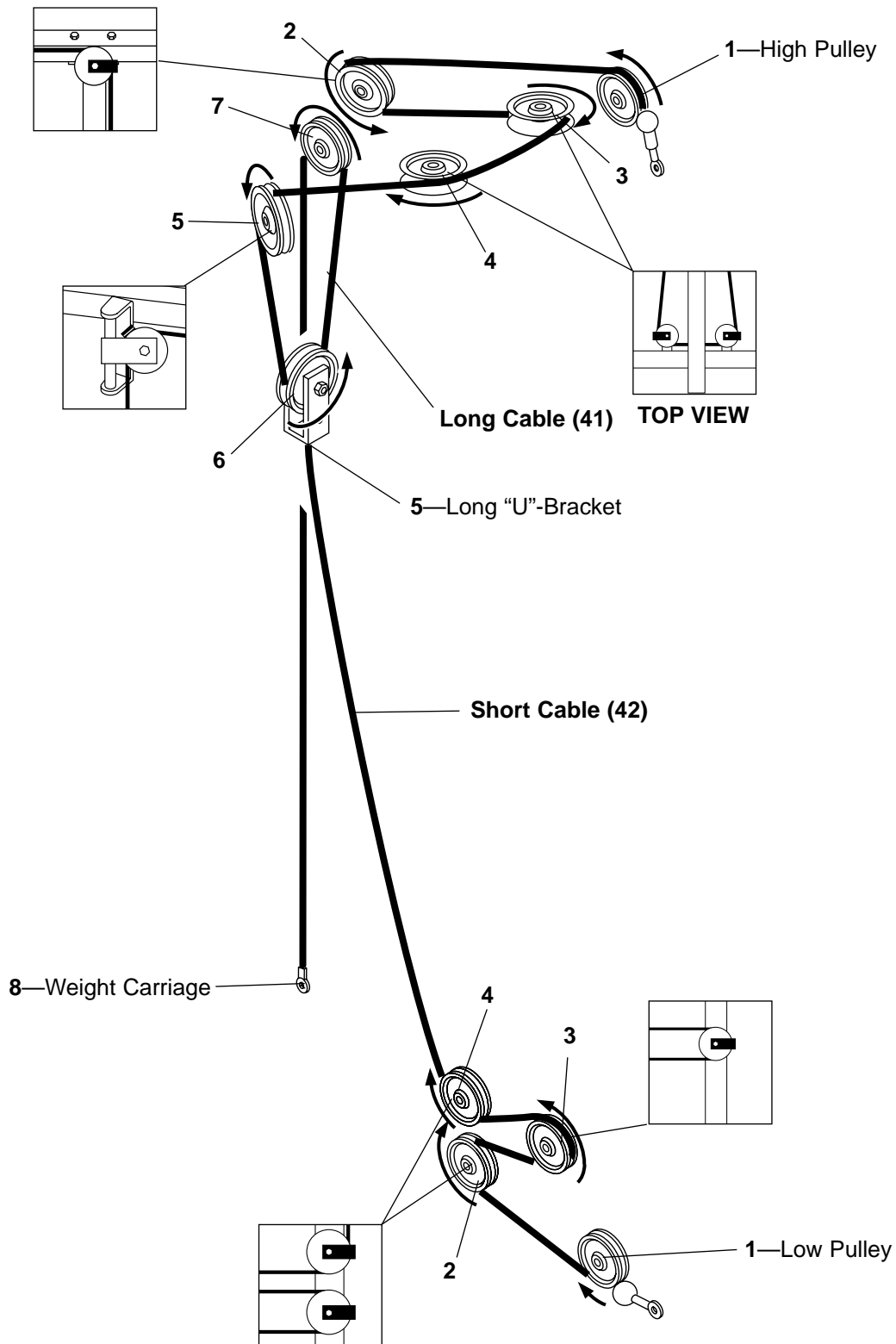


Note: If a cable tends to slip off the pulleys often, the cable may have become twisted. Remove the cable and re-install it.

If the cables need to be replaced, see ORDERING REPLACEMENT PARTS on the back cover of this manual.

CABLE DIAGRAM

The cable diagram below shows the proper routing of the Short Cable (42) and the Long Cable (41). Use the diagram to be sure that the two cables and the cable traps have been assembled correctly. If the cables have not been correctly routed, the weight system will not function properly and damage may occur. The numbers show the correct route for each cable. The starting and ending points of each cable are labeled. **Be sure that the cable traps do not touch or bind the cables.**



EXERCISE GUIDELINES

THE FOUR BASIC TYPES OF WORKOUTS

Muscle Building

To increase the size and strength of your muscles, push them close to their maximum capacity. Your muscles will continually adapt and grow as you progressively increase the intensity of your exercise. You can adjust the intensity level of an individual exercise in two ways:

- by changing the amount of weight used
- by changing the number of repetitions or sets performed. (A “repetition” is one complete cycle of an exercise, such as one sit-up. A “set” is a series of repetitions.)

The proper amount of weight for each exercise depends upon the individual user. You must gauge your limits and select the amount of weight that is right for you. Begin with 3 sets of 8 repetitions for each exercise you perform. Rest for 3 minutes after each set. When you can complete 3 sets of 12 repetitions without difficulty, increase the amount of weight.

Toning

You can tone your muscles by pushing them to a moderate percentage of their capacity. Select a moderate amount of weight and increase the number of repetitions in each set. Complete as many sets of 15 to 20 repetitions as possible without discomfort. Rest for 1 minute after each set. Work your muscles by completing more sets rather than by using high amounts of weight.

Weight Loss

To lose weight, use a low amount of weight and increase the number of repetitions in each set. Exercise for 20 to 30 minutes, resting for a maximum of 30 seconds between sets.

Cross Training

Cross training is an efficient way to get a complete and well-balanced fitness program. An example of a balanced program is:

- Plan weight training workouts on Monday, Wednesday, and Friday.
- Plan 20 to 30 minutes of aerobic exercise, such as cycling or swimming, on Tuesday and Thursday.
- Rest from both weight training and aerobic exercise for at least one full day each week to give your body time to regenerate.

The combination of weight training and aerobic exercise will reshape and strengthen your body, plus develop your heart and lungs.

PERSONALIZING YOUR EXERCISE PROGRAM

Determining the exact length of time for each workout, as well as the number of repetitions or sets completed, is an individual matter. It is important to avoid overdoing it during the first few months of your exercise program. You should progress at your own pace and be sensitive to your body's signals. If you experience pain or dizziness at any time while exercising, stop immediately and begin cooling down. Find out what is wrong before continuing. Remember that adequate rest and a proper diet are important factors in any exercise program.

WARMING UP

Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up. Warming up prepares your body for more strenuous exercise by increasing circulation, raising your body temperature and delivering more oxygen to your muscles.

WORKING OUT

Each workout should include 6 to 10 different exercises. Select exercises for every major muscle group, emphasizing areas that you want to develop most. To give balance and variety to your workouts, vary the exercises from session to session.

Schedule your workouts for the time of day when your energy level is the highest. Each workout should be followed by at least one day of rest. Once you find the schedule that is right for you, stick with it.

EXERCISE FORM

Maintaining proper form is an essential part of an effective exercise program. This requires moving through the full range of motion for each exercise, and moving only the appropriate parts of the body. Exercising in an uncontrolled manner will leave you feeling exhausted. On the exercise guide accompanying this manual you will find photographs showing the correct form for several exercises, and a list of the muscles affected. Refer to the muscle chart on page 23 to find the names of the muscles.

The repetitions in each set should be performed smoothly and without pausing. The exertion stage of each repetition should last about half as long as the return stage. Proper breathing is important. Exhale during the exertion stage of each repetition and inhale during the return stroke. Never hold your breath.

Rest for a short period of time after each set. The ideal resting periods are:

- Rest for three minutes after each set for a muscle building workout.
- Rest for one minute after each set for a toning workout.
- Rest for 30 seconds after each set for a weight loss workout.

Plan to spend the first couple of weeks familiarizing yourself with the equipment and learning the proper form for each exercise.

COOLING DOWN

End each workout with 5 to 10 minutes of stretching. Include stretches for both your arms and legs. Move

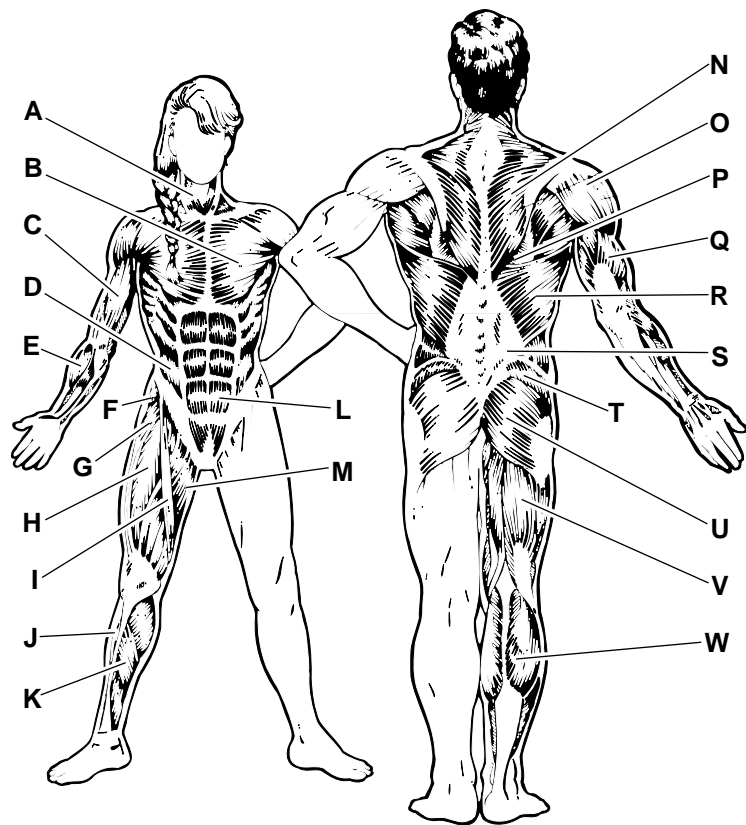
slowly as you stretch and do not bounce. Ease into each stretch gradually and go only as far as you can without strain. Stretching at the end of each workout is an effective way to increase flexibility.

STAYING MOTIVATED

For motivation, keep a record of each workout. List the date, the exercises performed, the weight used, and the numbers of sets and repetitions completed. Record your weight and key body measurements at the end of every month. Remember, the key to achieving the greatest results is to make exercise a regular and enjoyable part of your everyday life.

MUSCLE CHART

- A. Sternomastoid (neck)
- B. Pectoralis Major (chest)
- C. Biceps (front of arm)
- D. Obliques (waist)
- E. Brachioradials (forearm)
- F. Hip Flexors (upper thigh)
- G. Abductor (outer thigh)
- H. Quadriceps (front of thigh)
- I. Sartorius (front of thigh)
- J. Tibialis Anterior (front of calf)
- K. Soleus (front of calf)
- L. Rectus Abdominus (stomach)
- M. Adductor (inner thigh)
- N. Trapezius (upper back)
- O. Rhomboideus (upper back)
- P. Deltoid (shoulder)
- Q. Triceps (back of arm)
- R. Latissimus Dorsi (mid back)
- S. Spinae Erectors (lower back)
- T. Gluteus Medius (hip)
- U. Gluteus Maximus (buttocks)
- V. Hamstring (back of leg)
- W. Gastrocnemius (back of calf)



ORDERING REPLACEMENT PARTS

To order replacement parts, simply call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please be prepared to give the following information:

1. The MODEL NUMBER of the product (WESY18520)
2. The NAME of the product (WEIDER® BOXING GYM weight system)
3. The SERIAL NUMBER of the product (see the front cover of this manual)
4. The KEY NUMBER and DESCRIPTION of the part(s) (see the PART LIST in the center of this manual)

LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center; products used for commercial or rental purposes; or products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal or installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

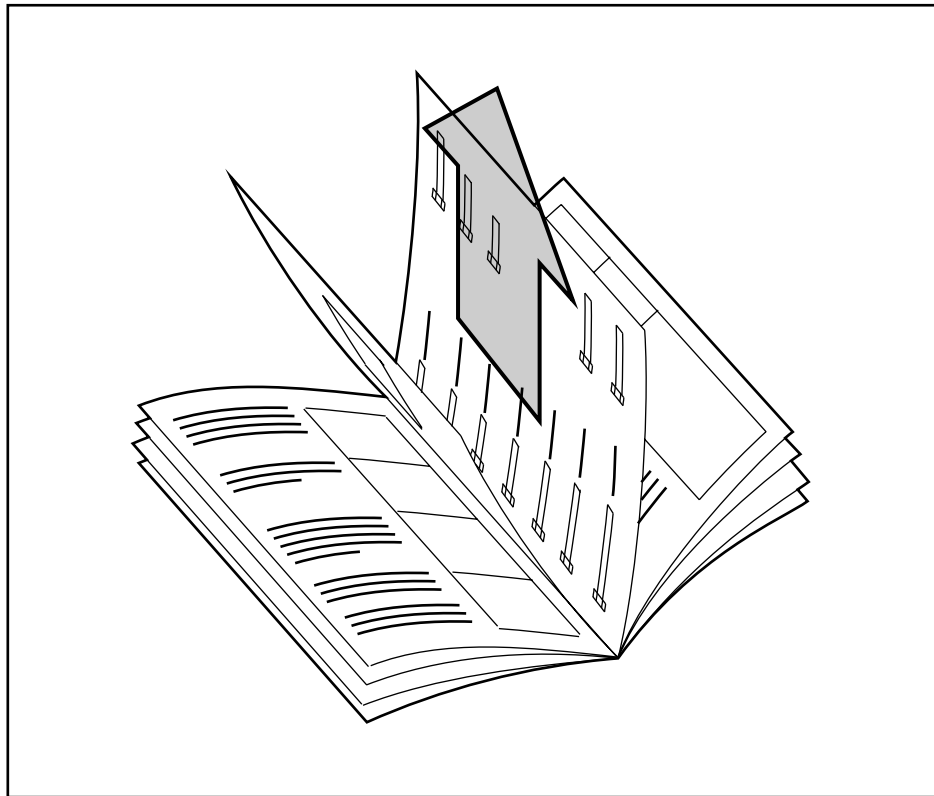
The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN, UT 84321-9813

REMOVE THIS PART IDENTIFICATION CHART FROM THE MANUAL. SAVE THIS PART IDENTIFICATION CHART FOR FUTURE REFERENCE.

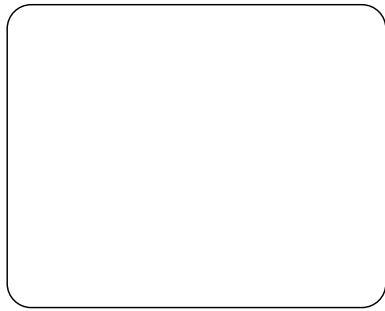
This chart is provided to help you identify the small parts used in assembly. The number in parenthesis below each part refers to the key number of the part from the PART LIST in the center of this manual. **Important:** Some parts may have been pre-assembled for shipping purposes. If you cannot find a part in the parts bags, check to see if it has been pre-assembled.



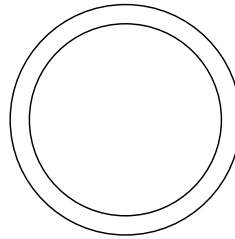
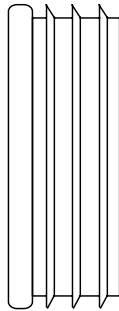
Note: The assembly is divided into four stages: 1) frame assembly, 2) arm assembly, 3) cable assembly, 4) seat assembly. The hardware for each stage is packaged separately. WAIT UNTIL YOU BEGIN EACH ASSEMBLY STAGE TO OPEN THE PARTS BAG LABELED FOR THAT ASSEMBLY STAGE.

PART IDENTIFICATION CHART—Model No. WESY18520

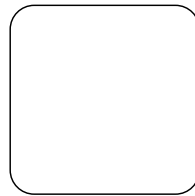
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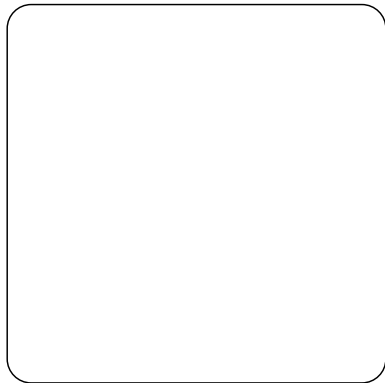
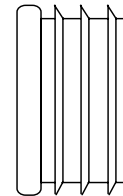
40mm x 50mm Square Inner Cap (52)



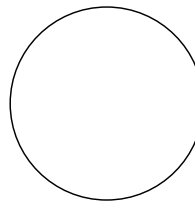
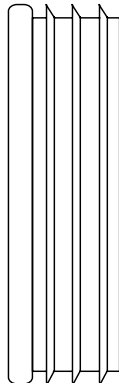
25mm Round Cover Cap (49)



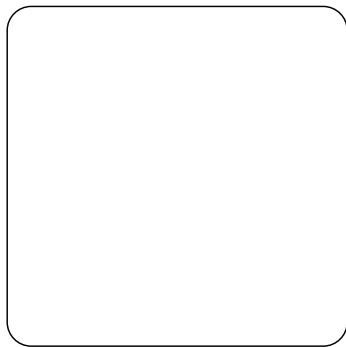
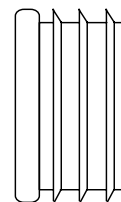
25mm Square Inner Cap (53)



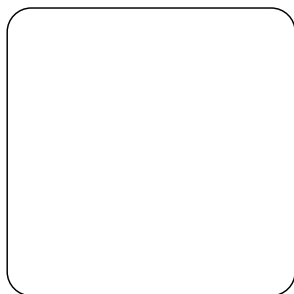
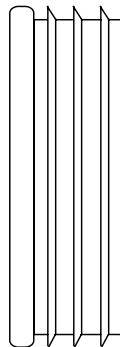
50mm Square Inner Cap (55)



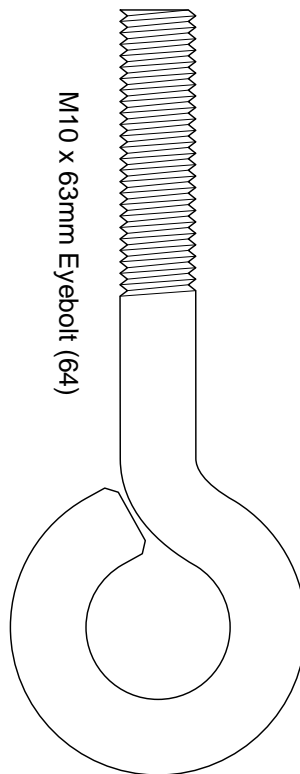
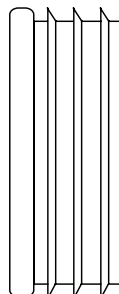
25mm Round Inner Cap (26)



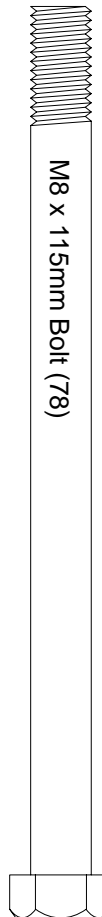
45mm Square Inner Cap (56)



38mm Square Inner Cap (57)



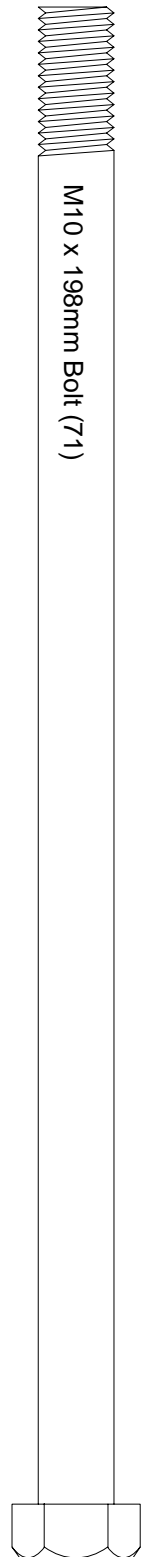
M10 x 63mm Eyebolt (64)



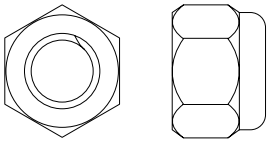
M8 x 115mm Bolt (78)



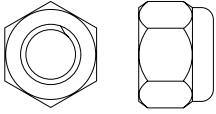
M10 x 148mm Bolt (58)



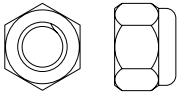
M10 x 198mm Bolt (71)



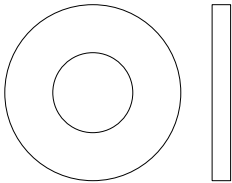
M10 Nylon Locknut (63)



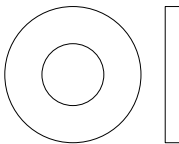
M8 Nylon Locknut (83)



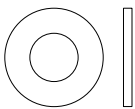
M6 Nylon Locknut (82)



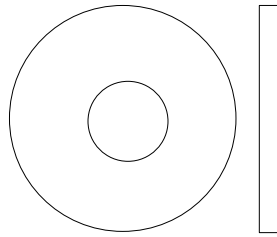
M10 Washer (59)



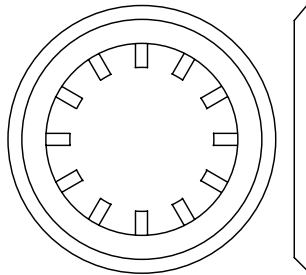
M8 Washer (85)



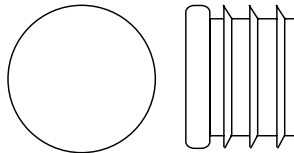
M6 Washer (81)



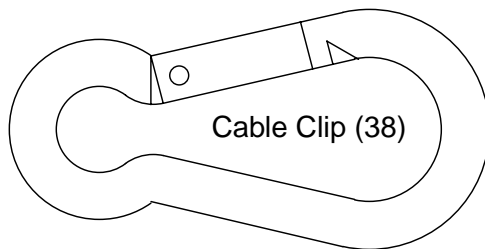
M10 Large Washer (84)



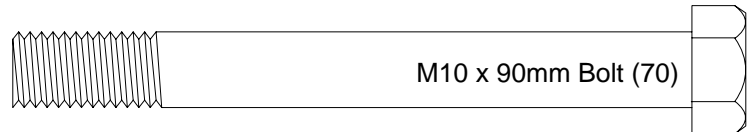
25mm Retainer (48)



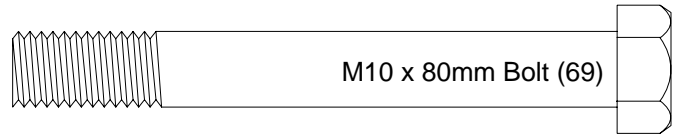
19mm Round Inner Cap (54)



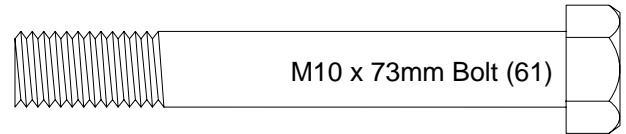
Cable Clip (38)



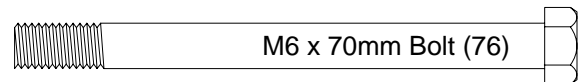
M10 x 90mm Bolt (70)



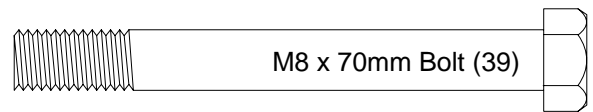
M10 x 80mm Bolt (69)



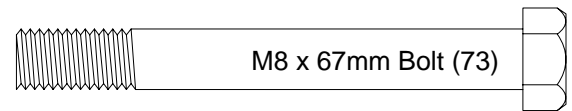
M10 x 73mm Bolt (61)



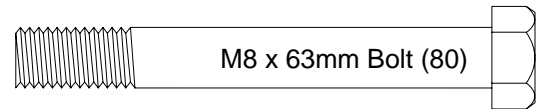
M6 x 70mm Bolt (76)



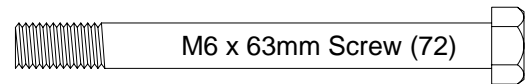
M8 x 70mm Bolt (39)



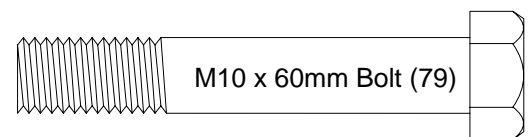
M8 x 67mm Bolt (73)



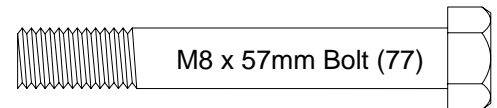
M8 x 63mm Bolt (80)



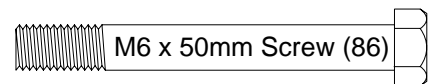
M6 x 63mm Screw (72)



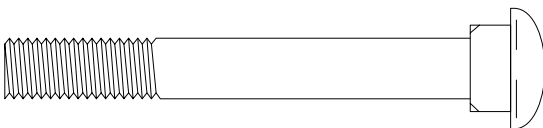
M10 x 60mm Bolt (79)



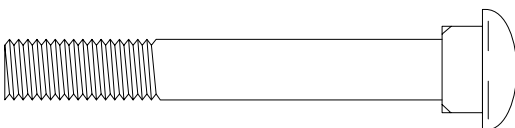
M8 x 57mm Bolt (77)



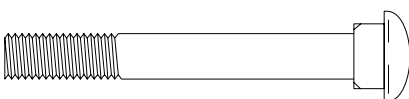
M6 x 50mm Screw (86)



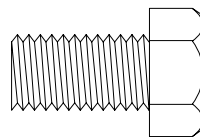
M8 x 67mm Carriage Bolt (66)



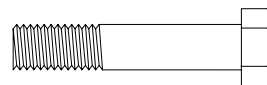
M8 x 63mm Carriage Bolt (65)



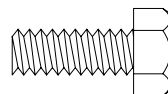
M6 x 50mm Carriage Bolt (68)



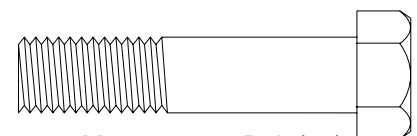
M10 x 19mm Bolt (9)



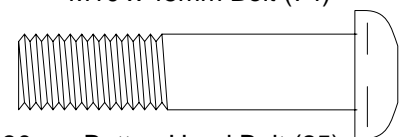
M6 x 30mm Bolt (75)



M6 x 16mm Screw (67)



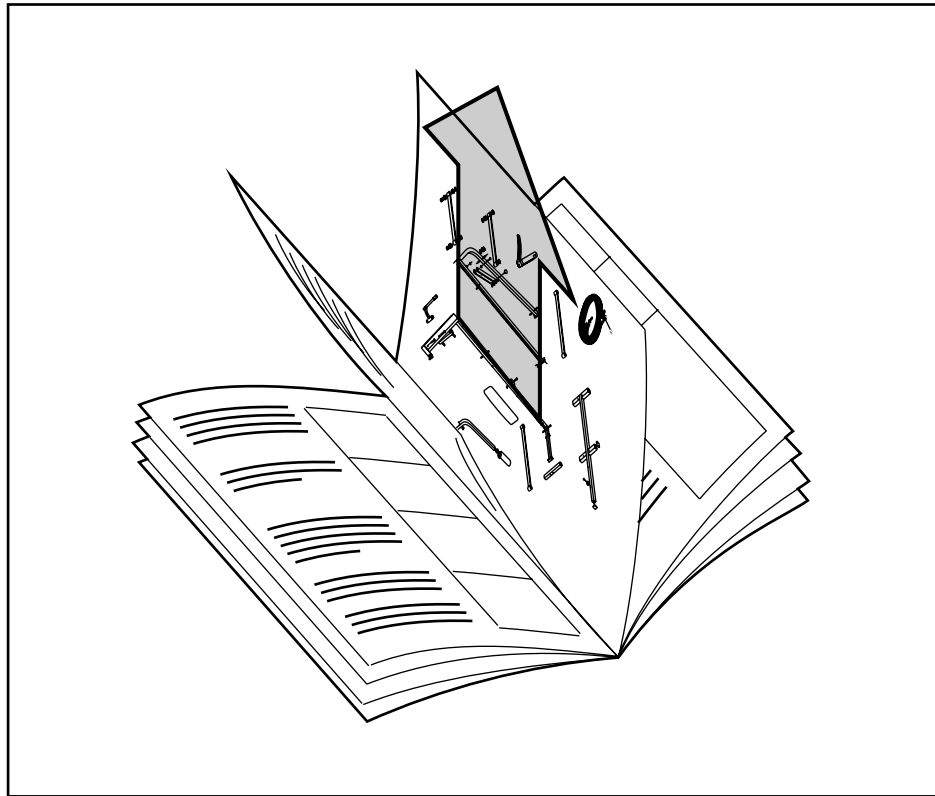
M10 x 45mm Bolt (74)



M10 x 30mm Button Head Bolt (25)

**REMOVE THIS PART LIST/EXPLODED DRAWING
FROM THE MANUAL.**

SAVE THIS PART LIST/EXPLODED DRAWING FOR FUTURE REFERENCE



PART LIST—Model No. WESY18520

R0902A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Stabilizer	47	2	Butterfly Arm Bushing
2	1	Base	48	4	25mm Retainer
3	1	Rear Base	49	2	25mm Round Cover Cap
4	1	Front Upright	50	1	"U"-Bracket
5	1	Rear Upright	51	1	Pulley Bracket
6	1	Punching Bag Arm	52	4	40mm x 50mm Inner Cap
7	1	Speed Bag Arm	53	1	25mm Square Inner Cap
8	2	Large Support Plate	54	4	19mm Round Inner Cap
9	1	M10 x 19mm Bolt	55	5	50mm Square Inner Cap
10	1	Top Frame	56	6	45mm Square Inner Cap
11	1	Left Arm	57	2	38mm Square Inner Cap
12	1	Right Arm	58	2	M10 x 148mm Bolt
13	1	Press Frame	59	9	M10 Washer
14	2	Press Arm	60	1	Seat Knob
15	1	Seat Frame	61	4	M10 x 73mm Bolt
16	1	Leg Lever	62	2	Large Round Pad
17	2	Pad Tube	63	25	M10 Nylon Locknut
18	4	Round Pad	64	2	M10 x 63mm Eyebolt
19	1	Seat Plate	65	4	M8 x 63mm Carriage Bolt
20	1	Seat	66	1	M8 x 67mm Carriage Bolt
21	1	Backrest	67	2	M6 x 16mm Screw
22	2	Small Support Plate	68	1	M6 x 50mm Carriage Bolt
23	1	Weight Carriage	69	1	M10 x 80mm Bolt
24	2	M10 Plastic Cover	70	3	M10 x 90mm Bolt
25	4	M10 x 30mm Button Head Bolt	71	2	M10 x 198mm Bolt
26	4	25mm Round Inner Cap	72	2	M6 x 63mm Screw
27	1	Carriage Stop	73	4	M8 x 67mm Bolt
28	3	Carriage Bushing	74	3	M10 x 45mm Bolt
29	1	Bungee Cord	75	2	M6 x 30mm Bolt
30	1	Punching Bag	76	2	M6 x 70mm Bolt
31	1	Speed Bag	77	1	M8 x 57mm Bolt
32	1	Speed Bag Hook	78	1	M8 x 115mm Bolt
33	1	Speed Bag Drum	79	3	M10 x 60mm Bolt
34	1	Lat Bar	80	4	M8 x 63mm Bolt
35	4	Handgrip	81	8	M6 Washer
36	1	Nylon Strap	82	5	M6 Nylon Locknut
37	1	Chain	83	16	M8 Nylon Locknut
38	2	Cable Clip	84	2	M10 Large Washer
39	1	M8 x 70mm Bolt	85	1	M8 Washer
40	2	25mm Plastic Bushing	86	1	M6 x 50mm Bolt
41	1	Long Cable	87	1	50mm Square Outer Cap
42	1	Short Cable	88	1	Large Cable Clip
43	3	Long Cable Trap	#	1	User's Manual
44	5	Cable Trap	#	1	Exercise Guide
45	8	90mm Pulley	#	1	M6 Wrench
46	3	"V"-Pulley			

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice.

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